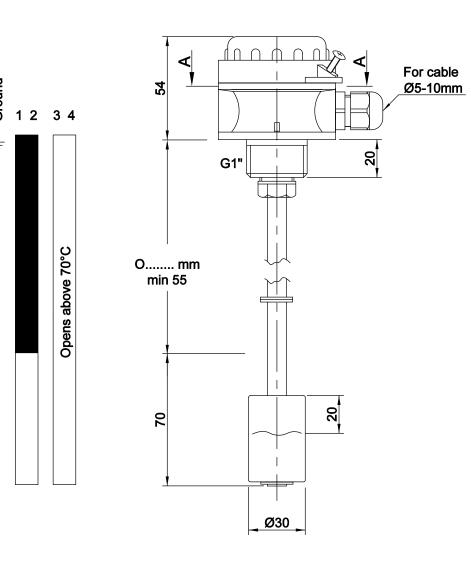
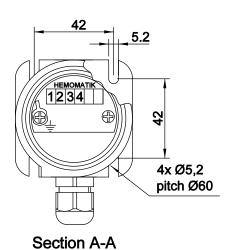
HEMOMATIK Sweden		Liquid level and temperature switch	Art.nr.	HMFB-OT		
		O= mm	Drawing nr.	HMFB-OT	Rev.	3
Approved H.S. 930519	Scale 1:2	T=70°C	Date	920826	Sign.	MEM
((For switchpointmm, see label	Rev. date	171018		







= Switch closed

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= Switch open

APPLICATION

For sensing off liquid levels to activate pumps or valves via relays or PCs, a floatswitch works equally well with conductive as with non-conductive fluids such as oils.

WORKING PRINCIPLE

The float contains a magnet. It follows the fluid along the stem. The stem is a non magnetic material with 1 to 5 built-in reedswitches.

The magnet activates each reedswitch for aprox. 10 mm. This is called a passing switch. To assure that the contact status remains unchanged the stem is provided with a stop ring below respectively above the float. This allows to determine whether the level is rising or falling.

MATERIALS

Stem: Brass

Float : Buna-N (nitrofuel) Junction box : Polyamid 6 Temp. max : Oil +100°C

CONTACT SYMBOLS

S = means NC low, NO going upwards O = means NO low, NC going upwards

V = change over

TEMPERATURE SWITCH

Level sensors may be equipped with built in over-temperature protection, if specified. Standard temperature switches open above +70°C and reset at +50°C. Other temperature settings or closing of contacts and tighter tolerances upon request.

PROTECTION DEGREE

Junction box : IP67 Stem : IP68

ELECTRICAL DATA

Contact rating *	80 VA		
max voltage	250 V		
max current	1,3 A		

* = resistive load No ground = max 50 V

Note. Above values are for resistive loads. Mechanical life is 30 millions. Use series resistor for lamp load, or other suitable protection for inductive loads if the rating is higher than 1/10 of the values above.