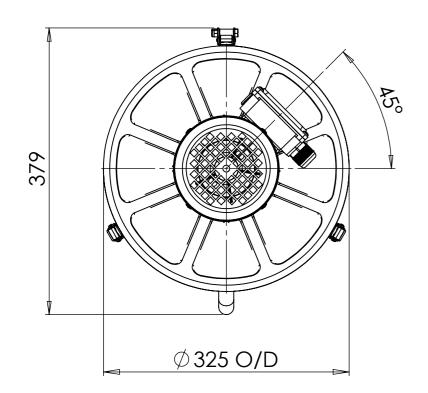
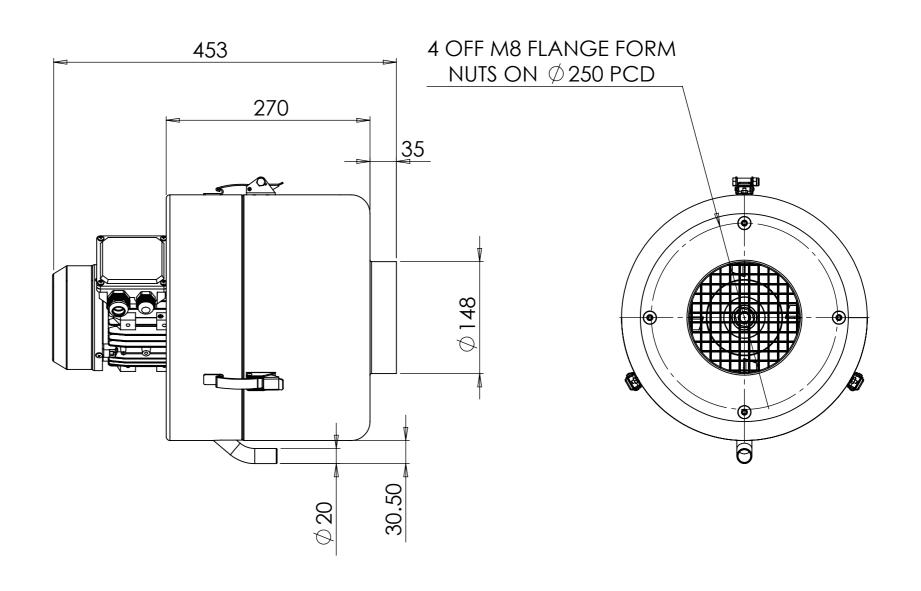
THIRD ANGLE PRJ'N 🔘 🔾

DO NOT SCALE : IF IN DOUBT ASK

2 OF 2







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KEY TO WELDING SYMBOLS : BSS 499 pt 2 : 1980

Shape of weld surface \sim Convex — Flat(Flush) \sim Concave Note that the state of the sta

Symbols inverted and suspended from reference line indicate welds made on arrow side of joint.

site Weld

MACHINED COMPONENTS

1) All dimensions are in mm's
2) Dimensions and tolerances are in accordance with BS308.
3) Tolerances unless otherwise stated: —
Linear dimensions 0 — 100 inclusive ± 0.25 mm
" 101 —1000 inclusive ± 0.5 mm
" over 1000 ± 1.0 mm

4) Remove all burrs and sharp edges
5) Surface textures to be controlled in accordance with SES(E)6058 Machined surfaces 1.6 microns unless stated otherwise
6) Components to be marked with their identification number where marked thus:

UNLESS STATED OTHERWISE ALL MACHINING AND DRILLING TO BE AFTER FINAL WELDING & STRESS RELIEVING

MATERIAL	TITLE		
_	S800 UNIT		
WEIGHT	Part No.	PROJ No.	DRG No.
15kg	S800	SHT 2 OF 2 REV 01	S800
FINISH	PROJECT S800	DRN SB 24/05/12	CAD REF
_		APP	A3 SCALE 1:5
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