



## PRODUCT INFORMATION

PCH 1270 / 1272 COMPACT VIBRATION GUARD

PCH 1290 REDUNDANT VIBRATION GUARD

The vibration guards PCH 12xx serie can be used on many different machines in a production. It is suitable for monitoring blowers, ventilators, pumps, decanters, separators, compressors and mills. The vibration guard continuously monitors the machine vibration level. Two adjustable alarms can be used to ensure that the machine vibrations do not exceed the acceptable level. The operator will gain an active protection of the machine, which limits the damages to the machine and consequently will reduce the maintenance costs.

### Bearing damages

A bearing damage often occurs due to undetected unbalance or misalignment of a machine. Hence the machine runs for a very long time period with a much too high vibration level. This is the most common reason for serious machine crashes and down time.

### Avoid unscheduled production stops

Deciding not to invest in vibration monitoring simply due to price can be a very unwise decision. Often this leads to unexpected expenses to machine repairs, not to mentioned the further economic loss due to the production stop.

### Price attractive alternative

For users who want a simple protection against damaging vibrations. PCH Vibration Guards are very **price attractive** and can easily be connected to a PLC or CTS system.

### Functionality

The Vibration Guard consists of a vibration sensor as well as conditioning-, alarm- and output circuitry, all embedded in stainless steel housing. PCH 12xx monitors seismic mechanical vibrations according to DIN/ISO 10816. PCH 12xx-series can be configured to measure velocity (mm/s) or acceleration (m/s<sup>2</sup>). **Low frequency versions** are available. Individual measuring parameters can be customized. Measurement range, alarm limits and delay times can be adjusted di-

rectly in the monitor according to the machine type and size, it has to monitor. For the PCH 1272 all settings can also be changed by using the PC control and display software. Incl. readout of vibration level, status and FFT analysis.

The present vibration level is continuously compared with the two alarm limits and if the alarm limits are exceeded the **two alarm relays** A1/D1 will trigger and thereby inform the user, e.g. via a connected rotor light, beeper, controller or by directly shutting down the machine. Both alert (A1) and danger (D1) have build in delay time, which prevents false alarms due to momentary transients.

All monitors have a built in **latch function**, ensuring the alarm relay stays triggered until it has been manually/remotely reset, even though the vibration level has decreased again. Also a 4-20 mA signal is provided, which always expresses the relative vibration level. The **4-20 mA output** can also be used to verify the alarm limits of the Vibration Guard.

PCH 1290 is a **redundant** Vibration Guard with 2 individual sensors in the same casing. PCH 1290 is suitable for enhanced protection as both 2 individual processors and alarm relays work simultaneously in one Vibration Guard.

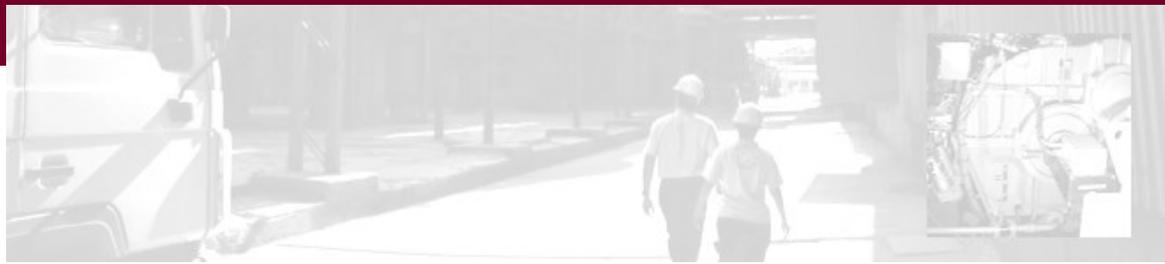


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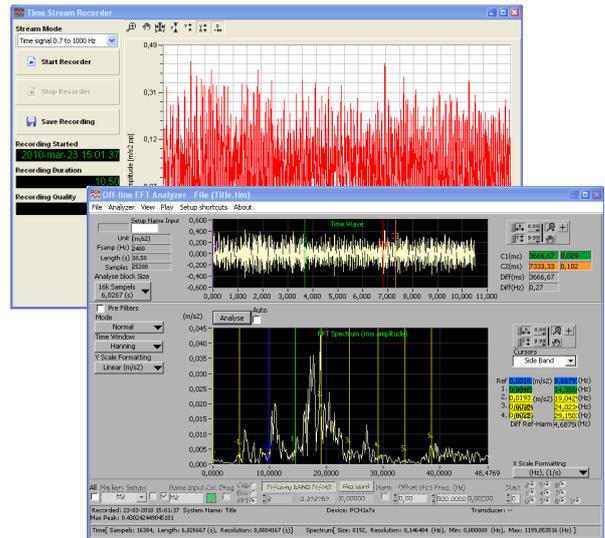
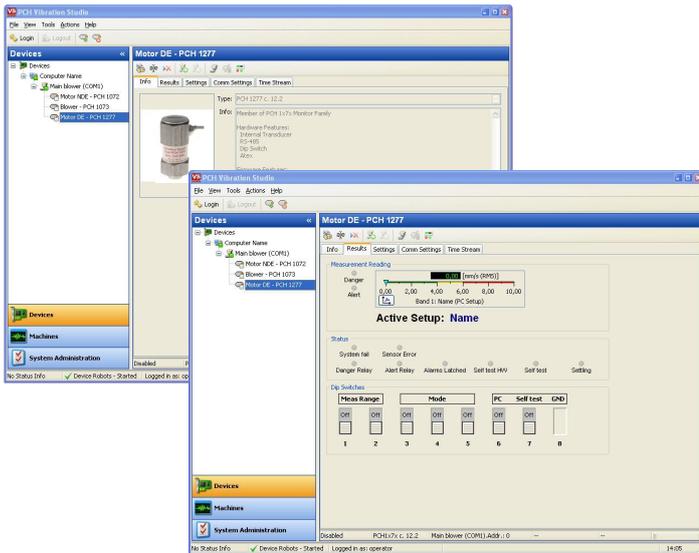


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# Technical data

## PCH 1270/1272/1290 VIBRATION GUARD



### Monitor set up

### Frequency analysis

**Sensor:** Capacitive accelerometer

**Measuring parameter:** Velocity (mm/s)  
Optional: Acceleration (m/s<sup>2</sup>)

**Measuring ranges (selectable):**  
10 or 20 or 50 or 100 mm/s  
Optional: 10, 20, 50 or 100 m/s<sup>2</sup>

**Frequency range:** 10 Hz - 1000 Hz,  
-1 dB, >18 dB/oct. (>60 dB/dec.)  
Optional: 1 - 300 Hz - Low Freq Version  
(or to be agreed upon at ordering)

**Detector:** True RMS detector

**DC output:** 4 - 20 mA, relative to 0 - 100  
% of measuring range, load: max. 400 Ω

**Measuring accuracy:** ± 1.5 %  
**Max. measuring range:** ± 18 g or ± 6 g  
**Shock:** 1000 g

**Alarm detectors:**  
Alert alarm with adjustable alarm limit.  
Danger alarm with adjustable alarm limit.

**Alarm relays:**  
A1: Alert relay, break  
D1: Danger relay, break  
Selectable Latch or auto reset

Max voltage:.....30 V  
Max current:.....100 mA

**Delay time:**  
A1: 10 s., D1: 5 s.  
The delay times are adjustable from 0 -  
100 s. Other delay times can be agreed  
upon. Hang time for both A1 and D1: 1 s.

**Manual reset function:**  
If alarm relays are latched reset can be  
made, via controller/PLC or switch.

**Test function:**  
Can be activated remotely or by switch.

**Grounding:**  
Common/ground (0V) and chassis can be  
disconnected via built-in switch.

**Power supply:**  
+24 V DC, +/- 10 %, max. 60 mA DC

**Operating temperature:**  
- 20 °C to + 65 °C

**Housing (IP68):**  
Stainless steel type 1.4305  
Optional: 1.4404

**Cable:** 2 m PUR oil resistant, screened.  
Different lengths can be ordered.

**Mounting:**  
M8 internal thread with threaded stud M8  
or M10 (M12 for PCH 1290)

**Dimensions PCH 127x / 1290:**  
Height:.....102/110 mm  
Diameter, without cable gland:..47/65 mm  
Weight:.....540/890 g

**Compliance PCH 1270/1272:** 0359  
Rated according to EN 13849, PL-d

**Compliance PCH 1290:** 0359  
Rated according to EN 13849, PL-d, Cat 3  
MTTF(d):.....1359 years  
Diagnostic Coverage (DC):.....83.1 %  
Architecture:.....1002 D

**Option:**  
PCH 1270/1272  
can be supplied  
with M12 connector  
instead of integrat-  
ed cable.



PCH Engineering A/S reserves the right to change all specifications and accessories listed in this sheet without notice.

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