

RE 27 506/02.03

Replaces: 08.97 and 12.02

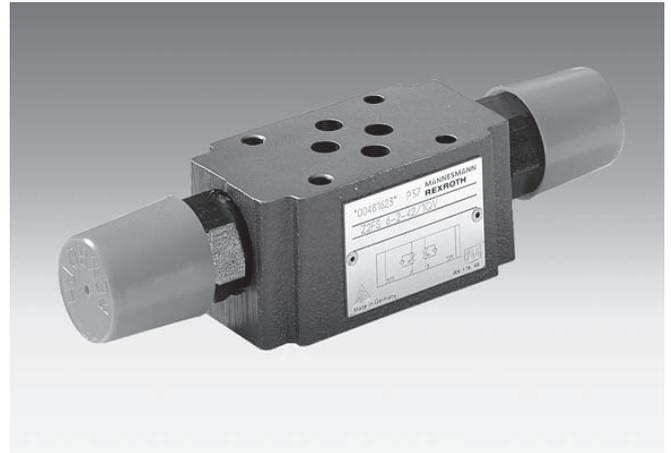
**Double throttle/check valve
Type Z2FS 6**

Nominal size 6

Series 4X

Maximum operating pressure 315 bar

Maximum flow 80 L/min



H/A 5556/96

Type Z2FS 6 –2–4X/...

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Features

- Sandwich plate valve
- Porting pattern to DIN 24 340 Form A, **without** locating pin hole (standard)
- Porting pattern to ISO 4401 and CETOP–RP 121 H, **with** locating pin hole, (ordering detail.../60 at the end of the valve type code)
- 4 adjustment elements:
 - Screw with locknut and protective cap
 - Lockable rotary knob with scale
 - Spindle with internal hexagon and scale
 - Rotary knob with scale
- For limiting the main or pilot flow of 2 actuator connections
- For meter-in or meter-out control



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Function, section

Valves type Z2FS 6 are double throttle/check valves of sandwich plate design.

They are used to limit the main or pilot flow of one or two actuators.

Two symmetrically arranged throttle/check valves limit the flow in one direction and allow free-flow in the opposite direction.

For meter-in control fluid passes from port A1 to port A2 via the throttling point (1), which is made up of the valve seat (2) and the throttling spool (3). The throttling spool (3) is axially adjustable via the adjustment screw (4), thus allowing the throttling point (1) to be adjusted.

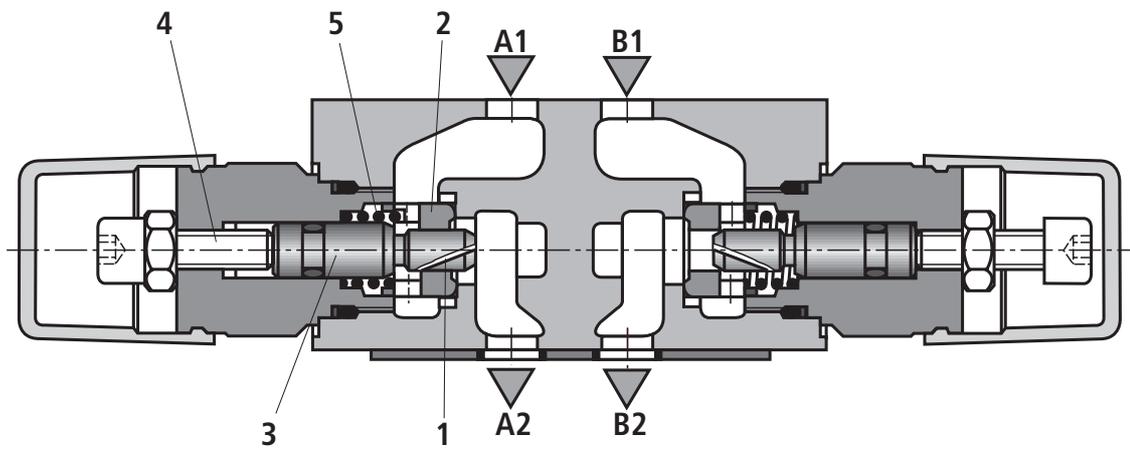
Flow flowing back from the actuator port A2 moves the valve seat (2) against spring (5) in the direction of the throttling spool (3), causing the valve to act as a check valve and allowing free-flow. Depending upon the way in which the valve is installed, the throttling effect can be arranged as a meter-in or meter-out control.

Limiting the main fluid flow (version ..2Q..)

In order to change the velocity of an actuator (main fluid flow), the double throttle/check valve is installed between the directional valve and the subplate.

Limiting the pilot fluid flow (version ..1Q..)

In pilot operated directional control valves, the double throttle/check valve is installed as a pilot choke adjustment (pilot fluid flow). It is fitted between the main valve and the pilot valve.



Type Z2FS 6 –2–4X/... (meter-in)

Technical data (for applications outside these parameters, please consult us!)

General

Installation		Optional
Ambient temperature range	°C	– 20 to + 80
Weight	kg	Approx. 0.8

Hydraulic

Maximum operating pressure	bar	315
Maximum flow	L/min	80
Pressure fluid		Mineral oil (HL, HLP) to DIN 51 524; Fast bio-degradable pressure fluids to VDMA 24 568 (also see RE 90 221); HETG (rape seed oil); HEPG (polyglycols); HEES (synthetic ester); Other pressure fluids on request
Pressure fluid temperature range	°C	– 20 to + 80
Viscosity range	mm ² /s	10 to 800
Cleanliness class to ISO code		Maximum permissible degree of contamination of the pressure fluid is to ISO 4406 (C) class 20/18/15 ¹⁾

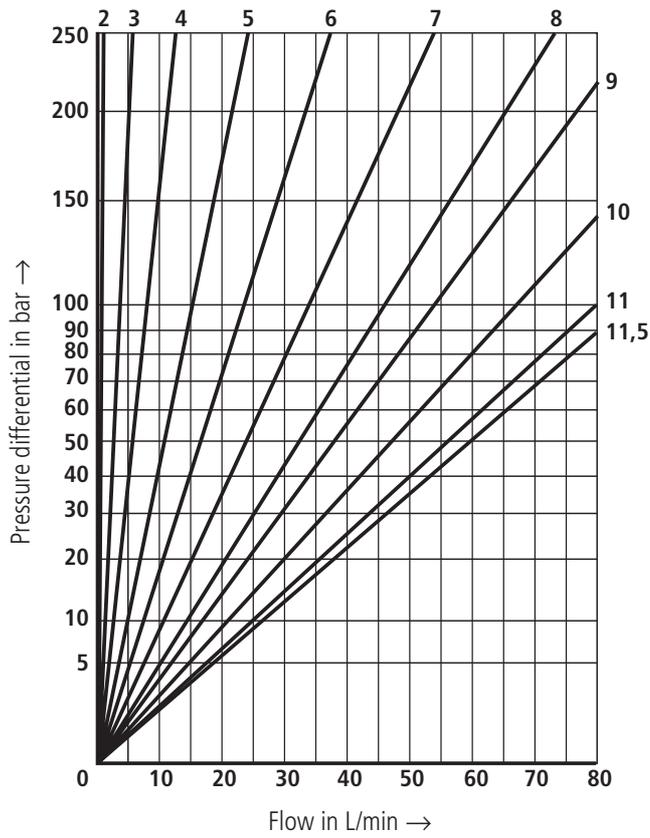
¹⁾ The cleanliness class stated for the components must be adhered to in hydraulic systems.

Effective filtration prevents faults from occurring and at the same time increases the component service life.

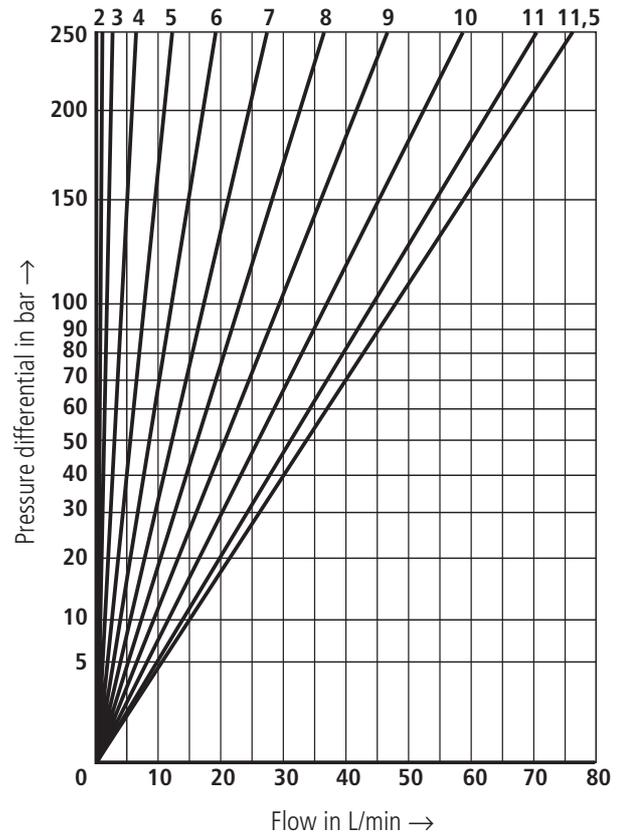
For the selection of filters see catalogue sheets RE 50 070, RE 50 076 and RE 50 081.

Characteristic curves (measured with HLP46, $\vartheta_{oil} = 40 \text{ }^\circ\text{C} \pm 5 \text{ }^\circ\text{C}$)

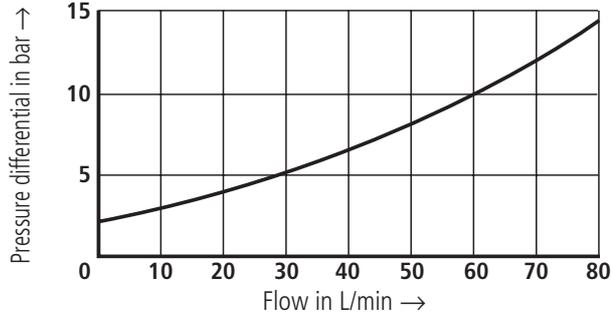
$\Delta p-q_v$ -characteristic curves – Type Z2FS 6 ..-4X/2QV
Throttle setting in turns



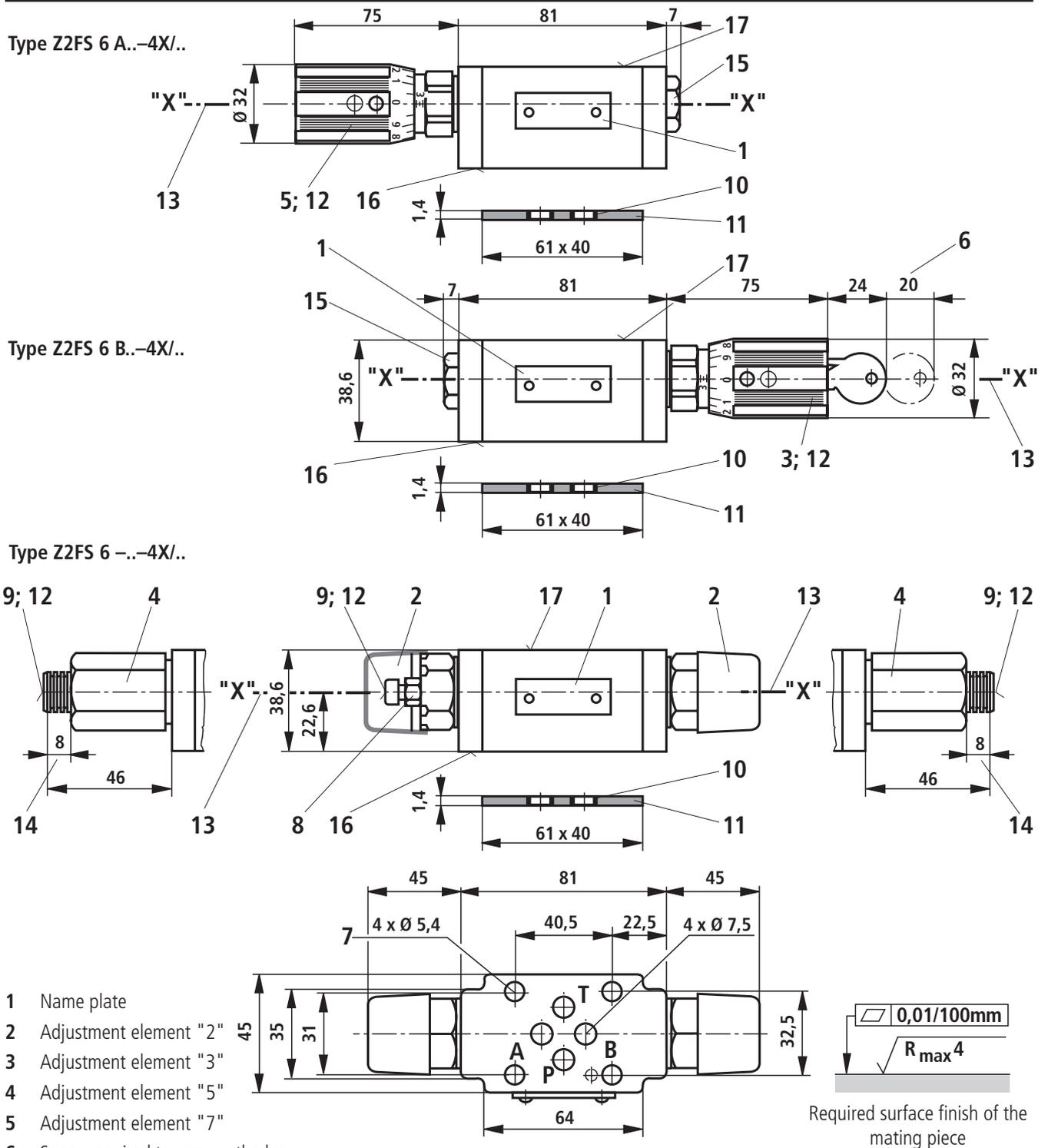
$\Delta p-q_v$ -characteristic curves – Type Z2FS 6 ..-4X/1QV
Throttle setting in turns



$\Delta p-q_v$ -characteristic curves over the check valve (throttle closed)



Unit dimensions (dimensions in mm)



- 1 Name plate
 - 2 Adjustment element "2"
 - 3 Adjustment element "3"
 - 4 Adjustment element "5"
 - 5 Adjustment element "7"
 - 6 Space required to remove the key
 - 7 Valve fixing holes
 - 8 Locknut 10A/F
 - 9 Adjustment screw/spindle to vary flow cross-section (internal hexagon 5A/F)
 - 10 Identical seal rings for ports A, B, P and T
 - 11 Seal ring plate
 - 12 For all adjustment elements:
Anti-clockwise = increases flow
Clockwise = decreases flow
 - 13 To change from meter-in to meter-out, rotate the unit about the „X” – „X” axis
 - 14 Stroke
 - 15 Plug 22A/F
 - 16 Porting pattern to ISO 4401 and CETOP-RP 121 H with locating pin hole $\varnothing 3 \times 5$ mm deep for locating pin $\varnothing 3 \times 8$ DIN EN ISO 8752, Material No. **R900005694** (separate order)
 - 17 Porting pattern to ISO 4401 and CETOP-RP 121 H with locating pin hole $\varnothing 4 \times 4$ mm deep
- Valve fixing screws**
M5 DIN 912-10.9,
tightening torque $M_A = 8.9$ Nm,
must be ordered separately

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