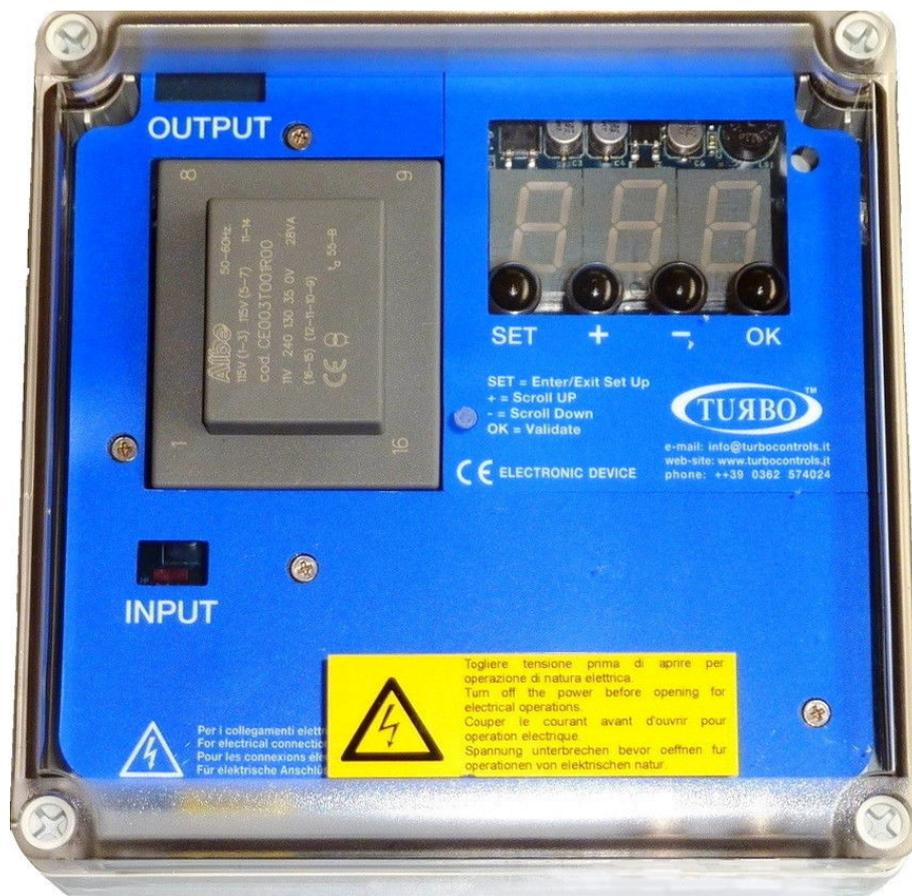




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SEQUENCER SERIES E1T USER MANUAL



12/01/2015
Manual Release 2.00
Software Release 3.0
Hardware Release 1.2

General Description

Sequencer for controlling the pneumatic cleaning function of industrial dust collection systems. The device has two output relays contacts and two digital input contacts. A large, bright display is provided for reading the timer operation, the active solenoid valves and any alarms in any moment.

The innovative software managed by a powerful microprocessor makes the device easy to use by everyone. No special skills needed.

Technical Specifications

Casing

- Made of insulating, ABS .
- Degree of protection to water and dust: IP65 (EN60529).
- Shock resistance: IK08/07 (8 joule) (EN62262).

Performance of the Device

- LED display with 7 segments, 3 digits (0.8" each).
- Operating times expressed in seconds with selectable ranges for any application.
- Power supplier 115-230 Vac 50-60 Hz selectable via jumper (optional 24 Vac/Vdc).
- Output voltage 24Vdc, 24-115-230Vac selectable by means of jumper.
- Fan off washing function (post-cleaning) by means of contact with selectable number of cycles up to 99.
- Total and partial hour counter for maintenance.
- Two alarm relays.
- Solenoid valve not working alarm.
- External contact cleaning activation.
- Compressed air presence enable input.
- Manual solenoid valve activation.

Electric Specifications

Electric power:

- 115 VAC 50-60 Hz – 25W
- 230 VAC 50-60 Hz – 25W
- 24 VAC 50-60 Hz – 25W (optional)
- 24 VDC– 25W (optional)



Important: Read the installation instruction section before connecting the device.

Selectable output voltage:

- 24Vdc
- 24Vac
- 115Vac
- 230Vac

Inputs and outputs (not galvanically insulated):

- Enable contact (remote cleaning enable).
- Fan contact (post-cleaning).

The solenoid valves connected to the unit are normally closed.

The activation of a solenoid valves causes them to open and consequently let out a jet of air.

Alarm relays:

The alarm relays has two voltage-free contacts on terminals 4-5 (Relay 1) and 6-7 (relay 2).

Maximum permitted load: 3A @ 250Vac - 2A @ 24Vdc

Fuse

1 x 1 A @ 230Vac.

1 x 2 A @ 115Vac.

1 x 3 A @ 24Vac (optional).

1 x 3 A @ 24Vdc (optional).

Working temperature:

from -10°C to 55°C

Storage temperature:

-20°C to 60°C

Timer specifications:

Pulse time (valve opening)

from 50 ms to 5 sec

Pause time (interval between valve openings)

1 sec - 999 sec

Installation Instructions /Notes and Warnings



- Protect the device from direct exposure to sunlight.
- Do not position the device near or directly in contact with sources of heat or electromagnetic fields.
- Connect the device to power lines other than those for operating motors or other large power devices which could generate network interference.
- Fix the device of a height of at least 60 cm from the ground.
- Use flame-retardant cables with a minimum cross-section area of 0.25 mm² for all control signals.
- Check that atmospheric conditions are safe before starting any operation on the device.
- For electric operations, always remove voltage, wait 30 seconds for the inside capacitors to discharge before opening. At the end of the operations, close the device to restore the correct degree of protection before powering up.
- Use flame-retardant cables with a minimum cross-section area of 0.75mm² to connect to the power supply.
- Use flame-retardant cables with a minimum cross-section area of 1.5 mm² to connect to the indicating relays.
- Any use not described in this user instruction manual or incorrect use of the device may cause damage to the device or to the devices connected to it.
- Furthermore, incorrect use or tampering with the device may cause injury.
- Waterproofness of the casing is guaranteed when the flap is closed.
- Make sure that rigid or flexible ducts used for wiring, if any, do not fill up with water or other liquids.
- Any holes made in the casing must be protected by accessories with degree of protection equal to at least that of the sequencer.
- Cut off power supply immediately if water is found in the casing.
- Do not use the sequencer if you have not read or do not understand this manual.

Display/Keypad

There are four round buttons on the front panel for controlling the device on the front panel. The display will appear similar to the following when it is turned on.



Figure 1

- Press SET to open and close the programming menu and activate the manual solenoid test by selecting function F06.
- Press + and – to select a function, increase/decrease values, view the total hour counter (+) and the maintenance counter (-).
- Press OK to confirm data and reset the alarms.

Menu Diagram

How to access programming:

- Press SET (see figure 2).



Figure 2

- Press + and – to select the required function.
- Press OK to confirm.
- Increase or decrease the value of the parameter.
- Press OK to confirm and exit.
- Press SET again to exit programming mode.

List of Functions

- **F02:**
Solenoid valve activation time.
Possible values: 0.05" – 5.00" step 0.01".
Default = 0.20".
- **F03:**
Washing pause time between solenoid valves.
Possible values: 001" – 999" step 1".
Default = 020".
- **F04:**
Number of connected outputs.
Possible values: 01 – 16 step 1.
Default = 001.
- **F05:**
Output voltage setting.
Possible values: d24, a24, 115, 230.
Default = a24.
- **F06:**
Manual output activation.
Possible values: 1 – number of outputs set in F04.
Press SET to activate the set output.
- **F13:**
Number of post cleaning cycles after stopping the fan.
Possible values: 01 – 99 step 1.
Default = 01.
- **F14:**
Post cleaning mode pause time (fan off).
Possible values: 001" – 999" step 1".
Default = 010".
- **F15:**
Maintenance frequency expressed in tens of hours (e.g.: 1=10h, 10=100h).
Possible values: 001 – 999 step 1.
Default = 100 (=1000h).
- **F16:**
Maintenance deadline alarm enable.
Possible values: 0 (disabled) – 1 (enabled).
Default = 0 (disabled).
- **F17:**
Maintenance hour counter reset.
Possible values: 0 (disabled) – 1 (reset).
Default = 0 (disabled).
Note: The maintenance hour counter will be reset and the F17 parameter will be set back to 0 by setting F17 to 1.

Alarms

The unit runs a number of checks during the start-up cycle and during normal operation. The possible alarms and respective solutions are shown in the following table.

ALARMS TABLE

Alarm number	Description	Action
E01	F05 set to 24Vdc – AC jumper detected	- For 24Vdc, switch the device off and move the AC/DC jumpers to DC. Jumper table p. 12. - For 24Vac, press OK, then press SET, set the function F05 using “+” and “-”, select A24 and press OK to confirm.
E02	F05 set to 24Vac – DC jumper detected	- For 24Vac, switch the device off and move the AC/DC jumpers to AC. Jumper table p. 12. - For 24Vdc, press OK, then press SET, set the function F05 using “+” and “-”, select d24 and press OK to confirm.
E03	F05 set to 24Vac or dc. Voltage out of range detected	- To use 24V valves, switch the device off and move the output voltage selection jumper to 24V. Jumper table p. 12. - If the jumper is in the correct position, press OK, then SET, select the F05 function with “+” and “-”, set 115 or 230 (as jumper) and press OK.
E04	F05 set to 115V. Voltage out of range detected	- To use 115V valves, switch the device off and move the output voltage selection jumper to 115V. Jumper table p. 12. - If the jumper is in the correct position, press OK, then SET, select the F05 function with “+” and “-”, set 115 or 230 (as jumper) and press OK.
E05	F05 set to 230V. Voltage out of range detected	- To use 230V valves, switch the device off and move the output voltage selection jumper to 230V. - If the jumper is in the correct position, press OK, then SET, select the F05 function with “+” and “-”, set a24, d24 or 115 (as jumper) and press OK.
E06	Solenoid valve current lower than minimum threshold or disconnected solenoid valve	Check correct connection of the solenoid valve and respective data. The alarm is self-reset.
E07	Solenoid valve current higher than maximum threshold	Check correct connection of the solenoid valve and respective data. The alarm is self-reset.
E08	Output short circuit. Alarm cannot be reset	Switch the device on and back on after having checked the solenoid valve system.
E11	Maintenance deadline reached	Carry out maintenance.

Description of Operation

The installed SW version and the symbol ---, meaning that coherence between settings stored in E2Prom and the set jumpers is being checked, will appear on the display when the sequencer is powered up. A corresponding error code will appear in case of discrepancies between settings (see Alarms Table). Only editing functions will be allowed on the unit. The operator may switch off the unit and configure the jumpers correctly.

Symbol **0_0** will appear on the display if the test is entirely successful. The following pages will then appear:

- OFF if the enabling contact is open (14-15)
- -0- if the enabling contact (14-15) is closed and the fan is off

Operative mode

The device works as a programmable cycle sequencer. The connected outputs will be activated at the programmable frequencies. The firing and pausing times can be set on the configuration menu.

Cleaning function with fan off (PCC)

This function allows to carry out one or more cleaning cycles (the number of cycles is defined by F13) when the fan is off. The on or off state of the fan is determined by the state of contacts 12-13 (contacts open = fan off). The pulse time of the valves will always be that defined in F02, while the pause time in this case is defined in F14.

The display alternately shows the number of the valve activated and the word CCP.

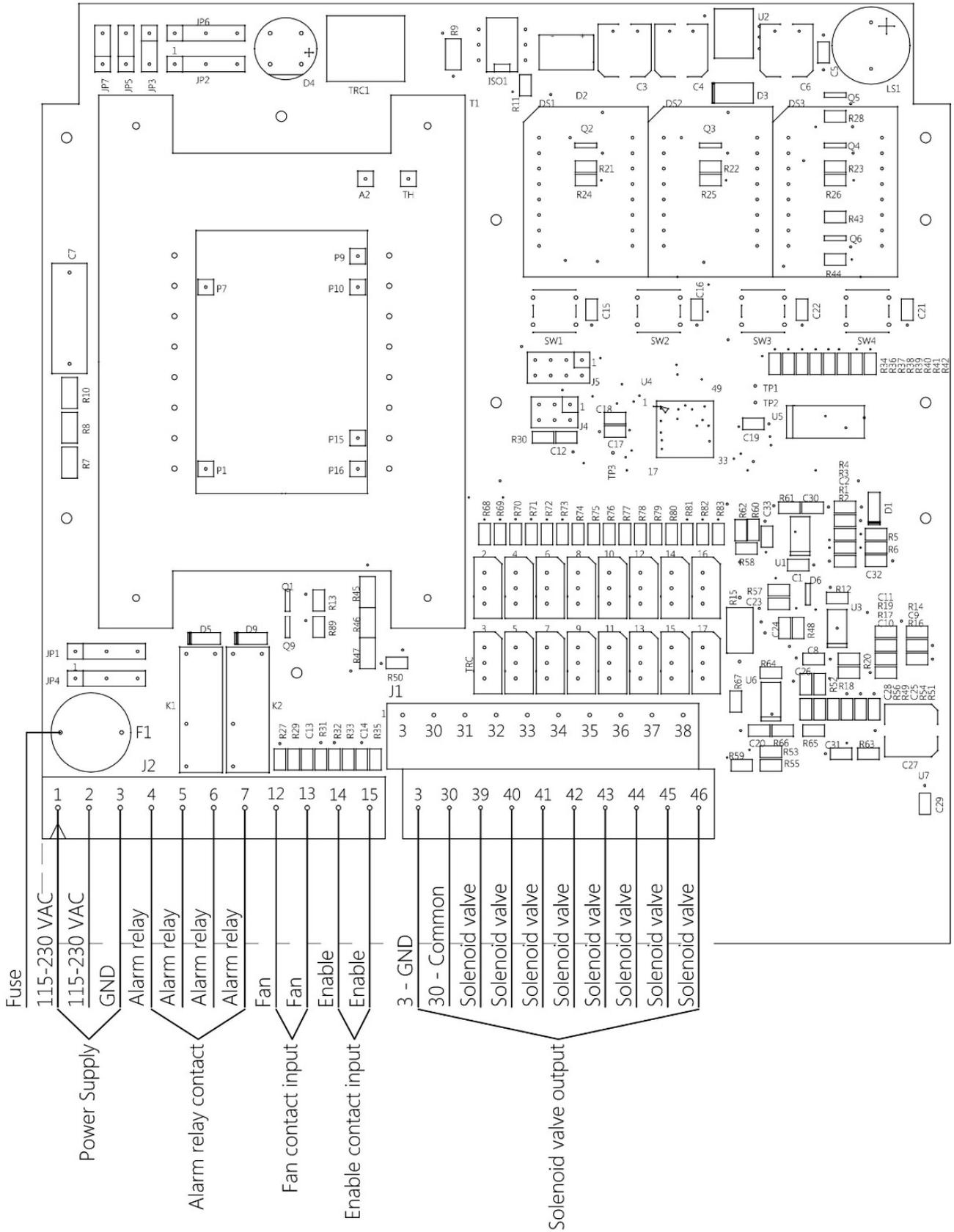
Number of output selection

The number of outputs (solenoid valves) on which the sequencer will run the cleaning cycle can be selected. Cleaning will be carried out in order from the first to the last solenoid valve. The valves can be adjusted by the F04 function.

Fuse

A fuse which can be reset in case of need is located near the power terminal board. Use a delayed fuse 5x20mm as shown in the table on page 10.

Connection diagram



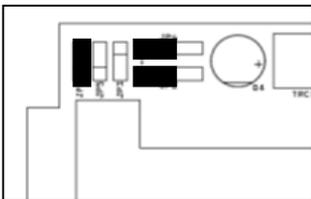
Terminal table

Terminal n.	Description	Terminal n.	Description
1	Power 115 – 230 Vac	33	Solenoid 3 output
2	Power 115 – 230 Vac	34	Solenoid 4 output
3	Earth (GND)	35	Solenoid 5 output
4	Relay contact 1	36	Solenoid 6 output
5	Relay contact 1	37	Solenoid 7 output
6	Relay contact 2	38	Solenoid 8 output
7	Relay contact 2	39	Solenoid 9 output
12	Fan input	40	Solenoid 10 output
13	Fan input	41	Solenoid 11 output
14	Enable input	42	Solenoid 12 output
15	Enable input	43	Solenoid 13 output
30	Solenoid valve common	44	Solenoid 14 output
31	Solenoid 1 output	45	Solenoid 15 output
32	Solenoid 2 output	46	Solenoid 16 output

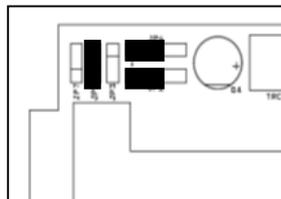
Fuse table

Voltage	Value
230 V	1 A
115 V	2 A
24 Vdc / ac	3 A

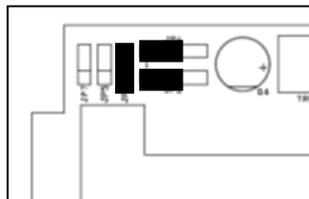
Jumper configuration - Output



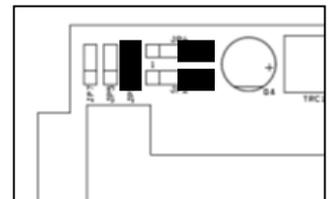
230 Vac



115 Vac

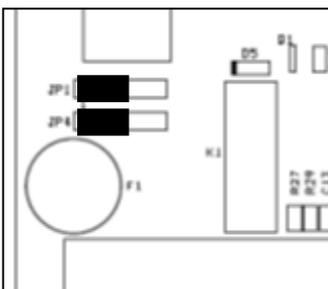


24 Vac

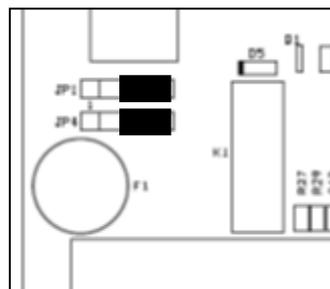


24 Vdc

Jumper configuration - Power

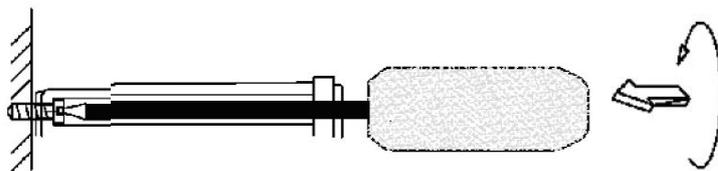
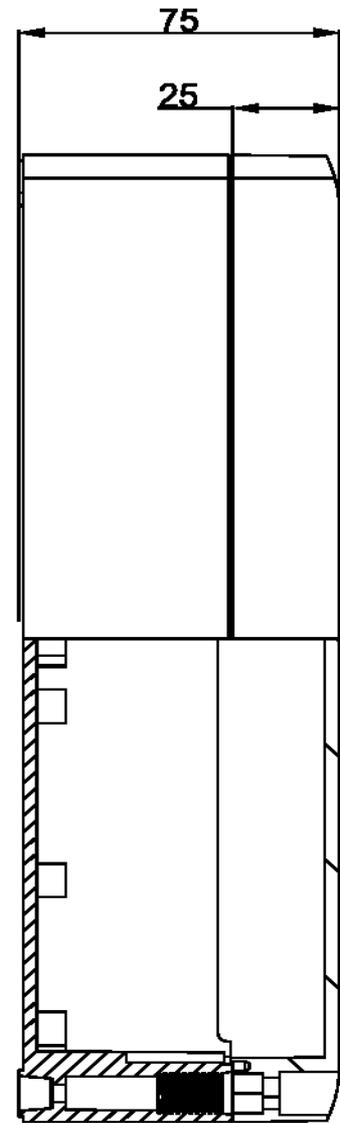
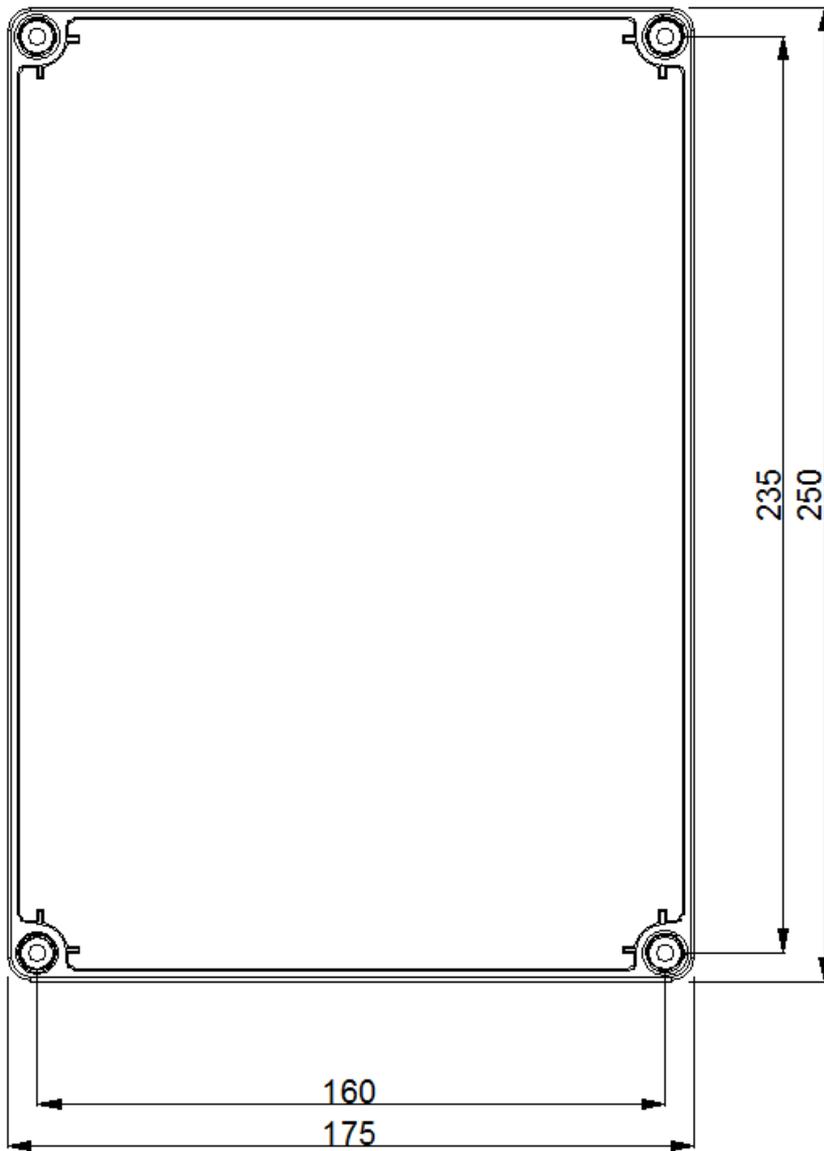


230 Vac

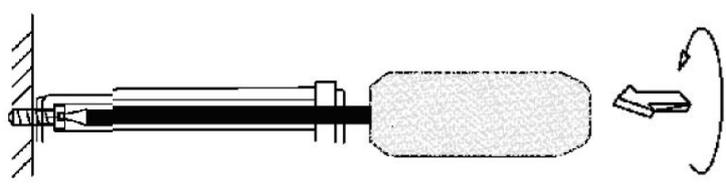
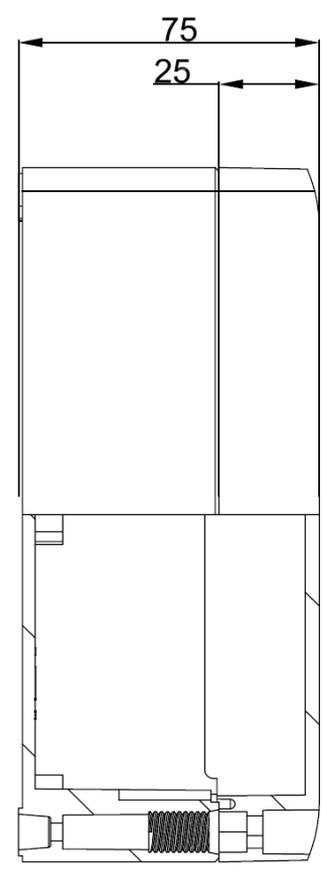
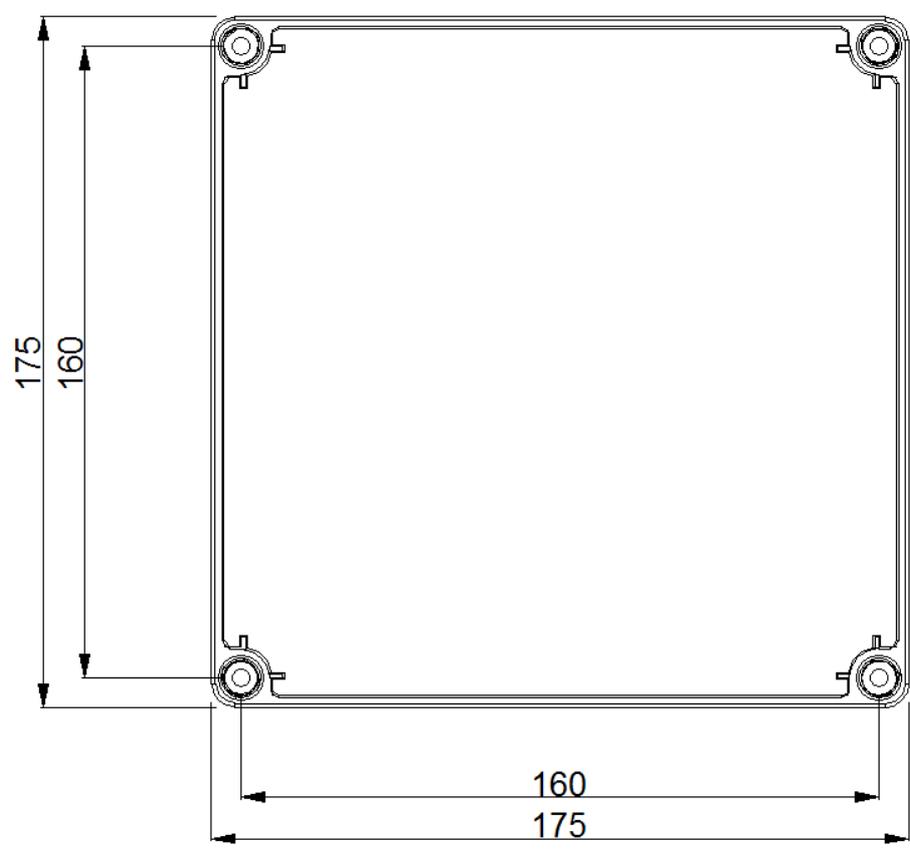


115 Vac

Installation – Casing dimensions 12 / 16 outputs



Installation – Casing dimensions 4 / 8 outputs



Maintenance

The only parts which may be replaced are fuses. All other operations must be carried out by the manufacturer.

Scrapping

Dispose of properly after use. Dispose of the product according to laws in force for electronic equipment.



This device is for use in a dust collection system and is therefore part of a fixed installation.

Default settings

The default settings are:

Function number	Description	Set value
F02	Solenoid valve activation time.	0.20"
F03	Pause time between solenoid valves in normal cycle.	020"
F04	Number of outputs.	1
F05	Output voltage: 24Vdc, 24Vac, 115ac, 230ac.	24 ac
F06	Manual solenoid valve activation.	1
F13	Number of cycles after fan stop.	1
F14	Pause time between solenoid valves in cycle with fan off.	010"
F15	Maintenance frequency in 10h (1=10h, 100=1000h).	100
F16	Maintenance deadline alarm on (1) or off (0).	0
F17	Maintenance hour counter reset: set 1 and confirm to reset the maintenance hour counter.	0

WARRANTY

The warranty lasts for two years. The manufacturer will replace any faulty electronic component at their own facilities only, unless otherwise authorised by the manufacturer.

WARRANTY EXCLUSIONS

The warranty will be cancelled in case of:

- Signs of unauthorised tampering and repairs.
- Incorrect use of the device not respecting technical data.
- Incorrect electric connections.
- Failure to respect system standards.
- Use not in accordance with EC standards.
- Atmospheric events (lightening, electrostatic discharges, power surges).

Problem solution (FAQ)

FAULT

POSSIBLE CAUSE

SOLUTION

The display does not light up.	Burnt fuse.	Check the protection fuse on the power voltage. Check that the power voltage is present and compliant with that required for the device (terminals 1, 2 and 3).
The outputs are not activated.	Incorrect output voltage. Wiring to solenoid valves.	Check that the unit and solenoid valve output voltage agree. Check wiring between sequencer and solenoid valves.
Do alarm messages appear?		Check the alarm code with the table.
Do the alarms fail to activate signalling devices?	System wiring errors. No power to alarm devices.	The alarm devices must be powered by voltage external to the sequencer. Activating to open the respective relay.
The sequencer resets occasionally	Check the there is no filtered pulse load on the power line (spot welding machines, welding machines, plasma cutters etc.).	Install a filter on the power line of the sequencer, if needed.

DECLARATION OF CONFORMITY OF THE MANUFACTURER



The manufacturer:

TURBO SRL

The manufacturer's address:

Via Po 33/35 20811 Cesano Maderno (MB), Italy

declares that:

Product Name:

Sequencer E1T

Models:

E1T 4 - 16

Product Options:

ALL

Serial Number:

complies with the following directives:

Machinery Directive 2006/42/EC 'Electromagnetic compatibility' compliant with Harmonised European standards EN61000-6-2:2005 class B of EN61000-6-4:2001

Low Voltage Directive 2006/95/EC compliant with Harmonised European Standards EN 60947-1:2004

Supplementary Information:

A typical configuration of the product was tested.

Cesano Maderno, 24/06/2013

F. MESSINA (C.E.O.)

TURBO s.r.l.